OxyChem®

OXYCHEM VINYLS

OXYVIN	OXYVINYLS [®] 225	
General Description <u>Type:</u> Polyvinyl Chloride Homopolymer <u>Polymerization Process:</u> Suspension <u>Appearance:</u> White, free flowing powder	Features and Uses: Pipe/Potable water DWV/Sewer pipe Irrigation Foam Core Electrical conduit Extrusion rigid profile	

Resin Properties	Specification Range	Test Method
Inherent Viscosity (dl/g)	0.880 - 0.920	OxyVinyls 1386
K Value	64 - 65	Correlation
Volatiles (%)	0.30 Max.	OxyVinyls 1242
Malvern Particle Size		
% Retained on 40 mesh	0.5 Max.	OxyVinyls 1505
% Retained on 60 mesh	10.0 Max.	OxyVinyls 1502
% Retained on 200 mesh	15.0 Max.	
% Retained on Pan	5.0 Max.	
Contamination (#/100gm)	50 Max.	OxyVinyls 1504
Residual Monomer (ppm)	3.2 Max.	OxyVinyls 1005
Apparent Bulk Density (g/cc)	0.515 – 0.580	OxyVinyls 1501
Flow Time (s)	14 Max.	OxyVinyls 1501
Color (CIELab L* Value)	95.00 Min.	OxyVinyls 1500
Color (CIELab a* Value)	-0.60 - +0.50	OxyVinyls 1500
Color (CIELab b* Value)	1.90 Max.	OxyVinyls 1500

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